

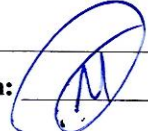
Work Order ID 151713

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151713

Page 1

Item ID: D4953-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cushion
Start Date: 10/3/2016 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 10/7/2016 Req'd Qty: 12.00 ***12*** Customer:
Reference:

Approvals: Process Plan:  Date: 10-10-11 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4953	B

100

0.04

100

HAAS 1

HAAS CNC vertical machine #1

Memo

Mill as per folio FB293

1-Deburr as required.

0.28

DAS
20
9-89

12 16-10-18

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.02

DAS
20
9-89

12 16-10-18

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.04		<i>G.A</i>		<i>12</i>	<i>0</i>		DAS 08 9-89
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <i>51543</i> Memo	0.00 0.02				<i>12</i>			OCT 20 2016 DAS 6 9-89
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.20							<i>16/10/2016</i> DAS 21 9-89

OCT 20 2016

Picklist Print

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Work Order ID: 151713

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Parent Item: D4953-1

D4953-1

Parent Item Name: Cushion

Start Date: 10/3/2016

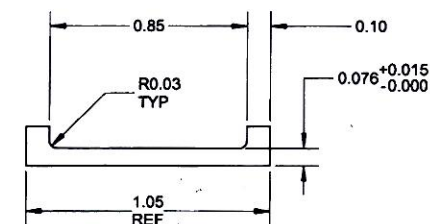
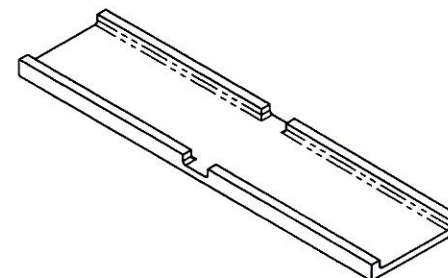
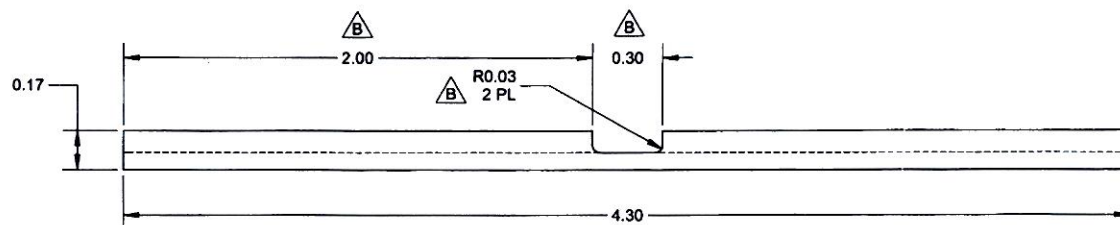
Required Date: 10/7/2016

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 13.09.30 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4287-1 *D4287-1* Uhmw U-Channel		Manufactured	No				f	41.9060	**	4.736842 5.188'		DAS 20 9-89	16-10-18
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST479a		41.906							
				150054		9.906							
				150864		32			5.188'				



1 D4953-1 CUSHION

RELEASED

2015 APR 08

A.P. FCW 15-548

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 151713
16-10-11

NOTES:

- 1) MATERIAL: MAKE FROM D4287-1
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.03 lbs

B	ADD 0.30 NOTCH, 2 PL PER PAR 14-368, ZN C7-1, C6-1	VS	15.03.24
A	NEW ISSUE	VS	13.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN	VS		
DRAWN	VS		
CHECKED	RF		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	15.03.24		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

D4953

REV. B

SHEET 1 OF 1

TITLE

CUSHION

SCALE

NTS

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